Brenda Bartella Peterson Represented by Heyman Talent Agent: Kathy Campbell 502-589-2540

Height: 5'6" Weight: 150 DOB: 12/23/47 Hair: White Eyes: Brown

Professional Experience Modeling Runway Hymson's, Lexington, KY Embry's, Lexington, KY Embry's Furs, Lexington, KY Cotton Patch, Lexington, KY Dillard's, Lexington, KY McAlpin's, Lexington, KY Women Business Owners Network, Cary, NC Print Holiday Inn, national Commercial TV Central Bank, Lexington, KY Spokesperson for radio, TV and web

Sr. Advisor, Religious Outreach, Democratic National Committee, 2004, Washington, DC Bill O'Reilly Show, Washington, DC

NPR stations, nationwide

Broadcast Row, National Democratic Convention, 2004, Boston, MA

Executive Director, Clergy Leadership Network, national political action committee, 2003-2004, Washington, DC

Fundraising for Georgetown College, Lexington Theological Seminary , Lexington Women's Club Clothing Center, Lexington Arts Council, Central Music Academy, Lexington Children's Theater.

Theater

Acting

Amahl and the Night Visitors, lead role, 1965 and 1981, Palmdale, CA and Lexington, KY The Cemetery Club, supporting role, Lexington, KY Death on Arrival, supporting role, Lexington, KY Talking With, monologue, Lexington, KY The Music Man, supporting role, Georgetown, KY Grand Night for Singing, University of Kentucky, Lexington, KY Frankfort Women's Club Follies, Frankfort, KY Lexington Women's Club Follies, Lexington, KY **Directing** The Miracle on 34th Street, Georgetown, KY The Miracle Worker, Frankfort, KY Camelot, Frankfort, KY My Fair Lady, Frankfort, KY

Godspell, Lexington, KY

Professional Speaker, keynote addresses, breakout seminars, all day seminars Sample Client List

Appalachia Regional Hospital, Lexington, KY Business and Professional Women's Forum, Lexington, KY Cardinal Hill Hospital, Lexington, KY Central Bank, Lexington, KY Clark Materials and Handling Co, Lexington, KY Clergy Leadership Network National Conference, Cleveland, OH Congressman Larry Hopkin's Women's Conference, Lexington, KY Empowerment Series for Women, Georgetown, KY Kentucky Counselors Association, Louisville, KY Kentucky Speakers Association, Lexington, KY LexMark (formerly IBM), Lexington, KY National Association of Credit Union Managers, Louisville, KY Saints Mary and Elizabeth Hospital, Louisville, KY Science and Technology Council Prism Institute, Lexington, KY SCT Corporation National Users Conference, Lexington, KY Smith Kline Beecham Laboratories, Lexington, KY The Chalfonte Hotel, Cape May, NJ University of Kentucky Downtown Professional Development Series, Lexington, KY YMCA Black Achievers, Lexington, KY

Education

Bachelor of Arts, Georgetown College, Speech/Theater major, Vocal Music and English minors, 1970 Master of Arts, University of Kentucky, Interpersonal Communication, 1990 Master of Divinity, Lexington Theological Seminary, 1999

Author

No Rehearsal: A Memoir, published 2014, Global Memory Press, available at <u>www.amazon.com/No</u>RehearsalAMemoir/BrendaBartellaPeterson Three plays written for church productions